



Active components

Parameter	Method	Range
Dye strength Compared to standard	John Hogg proprietary	95 – 105 %
Wavelength of absorbance maxima	Spectrophotometer	647 - 653 nm

Standard product when measured at 20 mg/L in toluene, in a 10 mm glass cell, has an absorbance of 0.128 au at approx. 650 nm.

Physical parameters

Parameter	Method	Range
Density at 15 °C	ASTM D7042 modified	0.88 – 0.96 kg/L
Viscosity at 20 °C	ASTM D7042 modified	< 10 cPs
Flash point	IP 34/ ASTM D93	> 61°C
Water content	Karl Fisher	≤ 0.2 %m/m
Insoluble content	Derived from IP 216 / ASTM D2276	≤ 0.2 %m/m
Temperature of crystallisation	-	< -20°C

Typical use and application

This product can be used for the marking of petroleum products, mineral oils, aliphatic and aromatic hydrocarbon solvents and fuels. The product can be readily pumped, poured or metered directly from the container.

Due to the presence of aromatic solvent in this product, contact with natural rubber must be avoided. For seals and joints the use of PTFE, Viton or similar synthetic products are recommended.

Typical addition rate

This product is designed to be used at a dosage of 1 litre to 10,000 litres, or 100 ppm. Actual dosage will depend upon customer requirements.

John Hogg Technical Solutions

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Health & safety

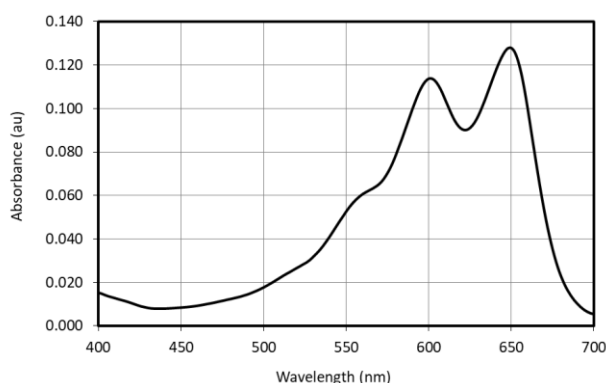
Dyeguard® Blue 673K NF has been specifically formulated to provide excellent solubility in functional fluids and be safer to handle without compromising on performance. These minimal handling hazards make Dyeguard® Blue 673K NF ideal for applications with high loading and user exposure.

Further Health and Safety data on this product is available and includes information on handling, storage etc.

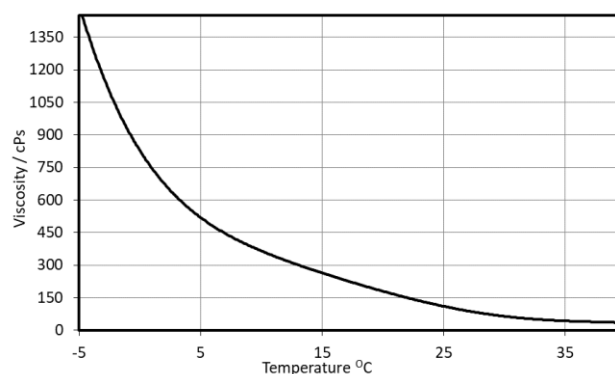
Appearance

Dyeguard® Blue 673K NF is a free-flowing dark-blue liquid with a distinct aromatic odour. It is not miscible with water

Spectral curve



Typical viscosity curve



Shelf life and storage condition

This product is stable for a minimum period of 2 years from the date of manufacture, when stored and handled between 5 °C and 40 °C.

The product should always be stored away from excessive heat sources, direct sunlight and ignition sources. Storage and handling of this product outside the above stated conditions may compromise the product quality.

If product containers are kept sealed, dry, and extreme temperatures are avoided the shelf life of the material is greater than 2 years. The container should be tightly closed when not in use to prevent solvent evaporation.

DISCLAIMER

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